

CELL :- A 492 CELL NAME:- Oil Pump MACHINE / STAGE :- SHAFT CHECKING OPERATION :- SHAFT CHECKING

KAIZEN THEME :- Eliminate possibility Of Customer Complaint

IDEA :- PROVIDE SHAFT CHECKING FIXTURE

WIDELY/DEEPLY:-

COUNTERMEASURE:- NOW A SHAFT CHECKING FIXTURE. HAS BEEN IMPLEMENTED ON LINE WHICH CHECKS SHAFTS GROOVE & HOLE POSITION .

PROBLEM / PRESENT STATUS:- In A492 We Faced Customer Complaint Due To Shaft Groove & Hole Position Shift ..

AFTER

BENCHMARK	01 Complaint
TARGET	Zero
KAIZEN START	06.11.2016
KAIZEN FINISH	15.11.2016

TEAM MEMBERS :-
 PUSHPENDRA ,VIVEK, PRADEEP PAL

- BENEFITS :-**
- 1:-ELIMINATE POSIBILITY OF CUSTOMER COMPLAINT
 - 2:-QUALITY IMPROVED
 - 3 Moral increased

KAIZEN SUSTENANCE

WHAT TO DO :-ADD IN JH CHECK SHEET

HOW TO DO :- MONITERING

FREQUENCY:- DAILY

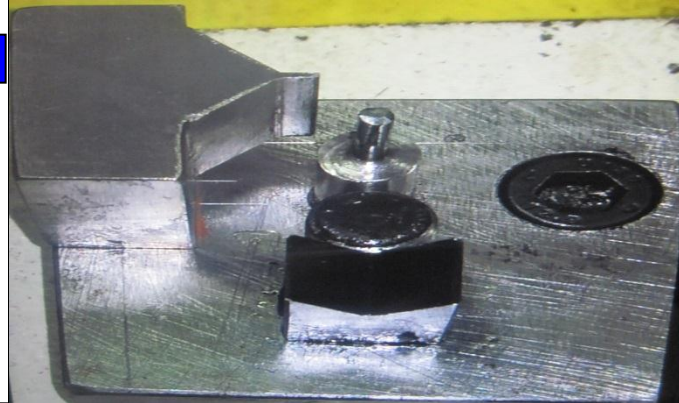
COST INCURRED FOR MAKING KAIZEN

MATERIAL COST RS.	LABOUR COST RS.	TOTAL COST RS.
1200	0	1200

SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT

SR. NO.	CELL	TARGET	RESPONSIBILITY	STATUS
1	N/A			

BEFORE



WHY - WHY ANALYSIS :-

- WHY 1:- CUSTOMER COMPLAINT ?
- WHY 2 : SHAFT GROOVE N HOLE POSITION SHIFT ?
- WHY 3:-NO PROPER SHAFT CHECKING POINT?
- WHY 4:- SHAFT CHECKING FIXTURE NOT PROVIDED?

RESULT :-

- 1:- Eliminated Possibility Of Customer Complaint .
- 2:- Quality Improved .
- 3:- Moral Increased .

ROOT CAUSE :-

ABSENCE OF SHAFT CHECKING FIXTURE .



REGISTRATION NO&DATE:

REGISTERED BY :-

MANAGER'S SIGN :-